

Date: Monday, 16/10/2006 7:51:29 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HELI UTILITY POD
Job Number	: 28953		
Estimate Number	: 12400		
P.O. Number	: N/A	Part Number	: D350602013
This Issue	: 16/10/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D2202F, DEO9217A2694G
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 13/10/2006 Type : PURCHASED PARTS	Drawing Revision	: F/A/G
Previous Run	:	Material	: <i>N/A</i>
Written By	:	Due Date	: 30/10/2006 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	: Est Rev:A New Issue 06-05-01 JLM Est Rev:B Added D3495-1 06-05-17 JLM		

## Additional Product

*add 28953 1048-1 BATCH 29092 mlog/10/25*



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL
	Comment: Photocopy bluefile & type labels per PPPD206-602-013 CHG001 <i>KS 06.10.13</i> (1)	
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 REMOVE FROM STK 1 X D350-602-011 B <i>27839</i> MODIFY PER DEO 9217 <i>See sheet attached for DEO9217 w/o 29187 mlog/10/16</i>	
3.0	D30481	Doubler
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Doubler <i>B29092 mlog/10/25</i>	
4.0	D350602011	Heli-Utility-Pod
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Heli-Utility-Pod <i>B 27839</i> ✓	
5.0	AD64ABS	Pop Rivets
	Comment: Qty.: Each(s)/Unit Total : 1000 Each(s) Pop Rivets <i>2ty 44</i> Batch: <i>m 15830</i> <i>Use them for Doubler</i> ✓	

PTO  
 →

Setup 5: The doubler D 3048-1 has 44 holes

Use: 44 Rints AD 64 ABS

~~1000 3 1000 3 1000 3~~

Feb 03  
See sheets for NCR: P.C.



Date: Monday, 16/10/2006 7:51:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY POD

Job Number: 28953

Part Number: D350602013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

6.0	MS24693S272	Screw
-----	-------------	-------



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
Screw  
Batch: ~~28953~~ *28953*

*N/A ml 06/10/27 ✓*

7.0	D22049	Rubber Latches
-----	--------	----------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Rubber Latches  
Batch: *B22315*

*✓*

8.0	D2429041	Spring Clip Ass'y
-----	----------	-------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Spring Clip Ass'y  
Batch: *B27523*

*✓*

9.0	D2462	Neoprene Seal
-----	-------	---------------



Comment: Qty.: 14.1660 f(s)/Unit Total : 14.1660 f(s)  
Neoprene Seal 170.0" long  
Batch: *B22349*

*✓*

10.0	D25281	Backer Plate
------	--------	--------------



Comment: Qty.: 5.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Backer Plate  
Batch: *2x B21925 + 2x B22094 + 1x B22316*

*✓*

11.0	D25283	Backer Plate
------	--------	--------------



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)  
Backer Plate  
Batch: *B26152*

*✓*

12.0	D2569	Hinge
------	-------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Hinge  
Batch: *already on pad*

*N/A ✓*

Date: Monday, 16/10/2006 7:51:29 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY POD

Job Number: 28953

Part Number: D350602013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

13.0	D3007041	Strut
------	----------	-------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Strut  
Batch: B22500

14.0	AD64ABS	Pop Rivets
------	---------	------------



Comment: Qty.: 38.0000 Each(s)/Unit Total : 38.0000 Each(s)  
Pop Rivets  
Batch: N/A

15.0	AN45A	Bolt
------	-------	------



Comment: Qty.: 19.0000 Each(s)/Unit Total : 19.0000 Each(s)  
Bolt  
Batch: M100857

16.0	AN46A	Bolt
------	-------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Bolt  
Batch: M101418

17.0	AN526C632R7	Screw
------	-------------	-------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Screw  
Batch: M17864

18.0	AN960JD6	Washer
------	----------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Washer  
Batch: M6085

19.0	AN960JD416	Washer
------	------------	--------



Comment: Qty.: 21.0000 Each(s)/Unit Total : 21.0000 Each(s)  
Washer  
Batch: M19185

Date: Monday, 16/10/2006 7:51:30 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY POD

Job Number: 28953

Part Number: D350602013

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

20.0	MS21042L4	Nut
------	-----------	-----



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)  
Nut  
Batch: M19099

✓

21.0	MS21042L06	Nut
------	------------	-----



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Nut  
Batch: M100993

✓

22.0	D2258160	Placard
------	----------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
Placard  
Assemble as per Dwg D2694

B 21936

✓

23.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
------	-------------	-------------------------------



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Assemble as per Dwg D2694

2-Install label D2258-160 on Pod Assembly as per Dwg D2694

3-Modify as per DEO 9217

(see w/o 29187)

ml 06/11/03

06/11/03

24.0	QC5	INSPECT WORK TO CURRENT STEP
------	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

206-10-03 10

→

25.0	PACKAGING 1	PACKAGING RESOURCE #1
------	-------------	-----------------------



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

Date: Monday, 16/10/2006 7:51:30 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HELI UTILITY POD

Job Number: 28953

Part Number: D350602013

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

K10002

350 Pod Kit



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
350 Pod Kit  
Batch: B22306

27.0

D34951

PLACARD



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
PLACARD  
BATCH: B27162

10/11/03 (1)

28.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

10/11/03 (1)

29.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and pack for shipping as per PPP D350-602-013  
Location: \_\_\_\_\_  
PPP Rev: A

10/11/03 (1)

30.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10/11/03

Job Completion



10/11/03

inspect kit 10/11/03 (1)

PTA  
→

Date: Friday, 10/13/2006 9:24:10 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : HELI UTILITY POD
<b>Job Number</b> : 28953	
<b>Estimate Number</b> : 12400	
<b>P.O. Number</b> :	<b>Part Number</b> : D350602013
<b>This Issue</b> : 10/13/2006 <b>S.O. No.</b> :	<b>Drawing Number</b> : D2202F, DEO9217, A26948
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : F/A/G
<b>Previous Run</b> :	<b>Material</b> : F3
<b>Written By</b> :	<b>Due Date</b> : 10/30/2006
<b>Checked &amp; Approved By</b> :	<b>Qty</b> : 1 <b>Um</b> : Each
<b>Comment</b> : Est Rev:A New Issue 06-05-01 JLM	
Est Rev:B Added D3495-1 06-05-17 JLM	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



**Comment:** Photocopy bluefile & type labels per PPPD206-602-013 CHG001

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



**Comment:** SMALL & MEDIUM FAB RESOURCE 1  
 REMOVE FROM STK  
 1 X D350-602-011 B \_\_\_\_\_  
 MODIFY PER DEO 9217

3.0	D350602011	Heli-Utility-Pod
-----	------------	------------------



**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 Heli-Utility-Pod

4.0	AD64ABS	Pop Rivets
-----	---------	------------



**Comment:** Qty.: 46.0000 Each(s)/Unit Total : 46.0000 Each(s)  
 Pop Rivets  
 Batch: \_\_\_\_\_

5.0	MS24693S272	Screw
-----	-------------	-------



**Comment:** Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)  
 Screw  
 Batch: \_\_\_\_\_

PTD  
 →

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06/11/03	5.0	used 44 AD 64 ABS rivets to install doubler.	<i>ml</i>	06/11/03		<i>[Signature]</i>	<i>[Signature]</i> 06/11/03

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/11/03

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DEO 9217	REV. A SHEET 1 OF 1
DATE 01.09.26		TITLE MOsaic POD MODIFICATION	SCALE NTS
A	01.09.26	NEW ISSUE	

# DART ENGINEERING ORDER

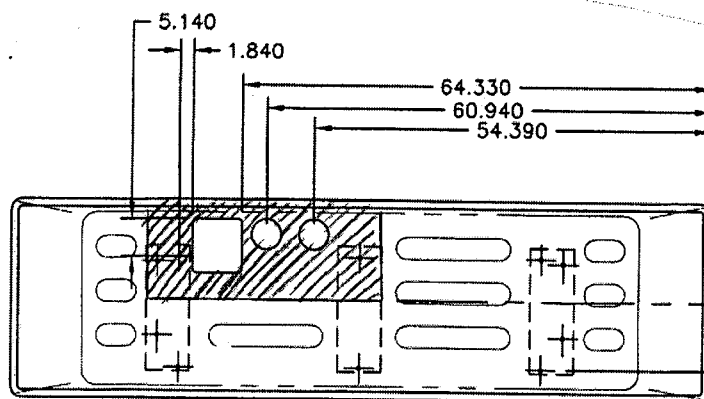
TO AMEND D2202 REV. F

TO MAKE A D2202-5 BASE (FOR D350-602-013) FROM A D2202-3 BASE :

- 1) REMOVE FOAM IN SHADED AREA OF POD.
- 2) FILL GAPS WITH 902 SATIN AND RESIN PER DWG (APPROX. 3-4 LAYERS)
- 3) 2 LAYERS OF 902 SATIN
- 4) INSTALL D3048-1 DOUBLER IN ORIENTATION SHOWN AND LET CURE
- 5) INSTALL DOUBLER WITH AD64ABS RIVETS (46) AND MS246935212 SCREWS (3)
- 6) CUT HOLES AND SEAL WITH CYANOACRYLATE GLUE
- 7) TOUCH UP SPACKLE GREY FINISH AND CLEARCOAT.

RELEASED

04.10.14 #



HINGE SIDE

D2202-5-POD-BASE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN CP	DRAWN BY CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2694	REV. G SHEET 1 OF 4
DATE 01.05.08		TITLE UTILITY POD ASSEMBLY	SCALE NTS

RELEASED  
01.05.16 H

A	97.07.02	NEW ISSUE CREATED TO REPLACE D350-602-041 AND -043
B	97.10.08	CHANGE RIVET PATTERN, ADD D2429
C	98.11.12	ADD DOUBLER HOLES, REMOVE FINISH
D	99.01.08	SEAL & HINGE CHANGE (TSR A1047 & A855/A858); INCLUDED DE09119
E	99.12.20	CHANGE DIMENSIONS
F	01.03.20	REDESIGN, CHANGE LATCHES & PROP
G	01.05.08	REVERT BACK TO D2204-9 LATCH

Qty	Part Number	Description
1	D2202-1	POD LID
1	D2202-3	POD BASE
5	D2204-9	LATCH
1	D2429-041	SPRING CLIP ASSEMBLY
1	D2462-1700	NEOPRENE SEAL
5	D2528-1	BACKER PLATE
4	D2528-3	BACKER PLATE
1	D2569	HINGE
1	D3007-041	PROP ASSEMBLY
19	AN4-5A	BOLT
1	AN4-6A	BOLT
2	AN526C632R7	SCREW
21	AN960JD416	WASHER
2	AN960JD6	WASHER
2	MS21042L06	NUT (OR MS21042-06)
20	MS21042L4	NUT (OR MS21042-4)
38	AD64ABS	RIVET

**GENERAL NOTES:**

- 1) TRANSFER DRILL UNSPECIFIED HOLES FROM ATTACHING PART AS FOLLOWS: AN526C632 → DRILL Ø0.141  
AN4 → DRILL Ø0.257
- 2) SEAL ALL HOLES AND EDGES OF POD WITH CYANOACRYLATE GLUE.
- 3) FOR D2569 HINGE:
  - (i) INSTALL RIVET HEADS FROM OUTSIDE OF POD.
  - (ii) GRIND TRAILING EDGE OF RIVET TO PERMIT HINGE TO CLOSE.
  - (iii) ENSURE ALL RIVET HOLES ARE DRILLED ON THE LARGER HINGE TABS AS SHOWN IN DETAIL A.
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 5) ALL DIMENSIONS ARE IN INCHES.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

Copyright © 1997 by DART AEROSPACE LTD

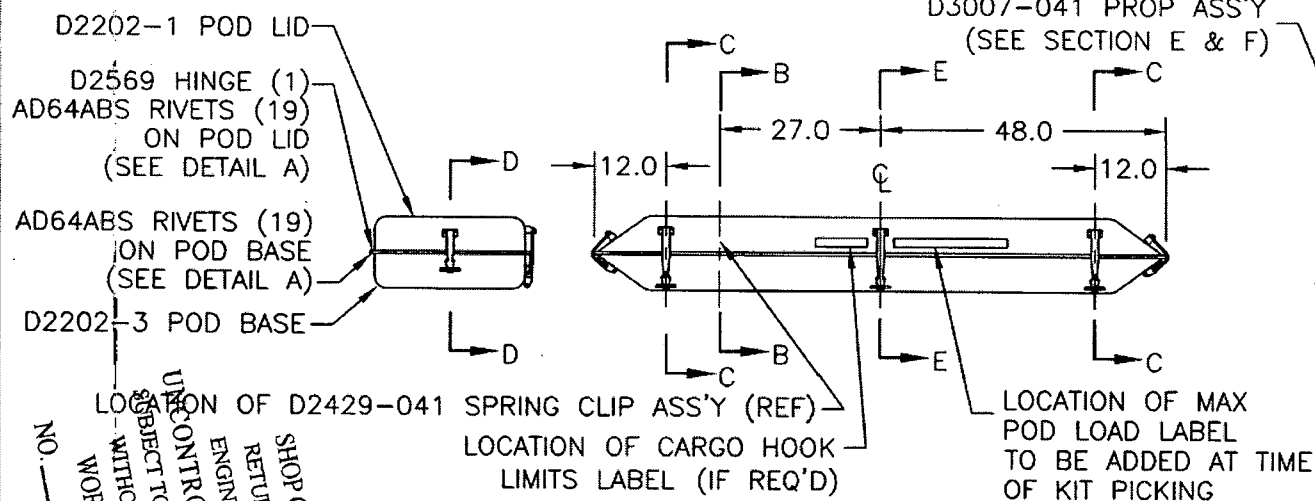
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

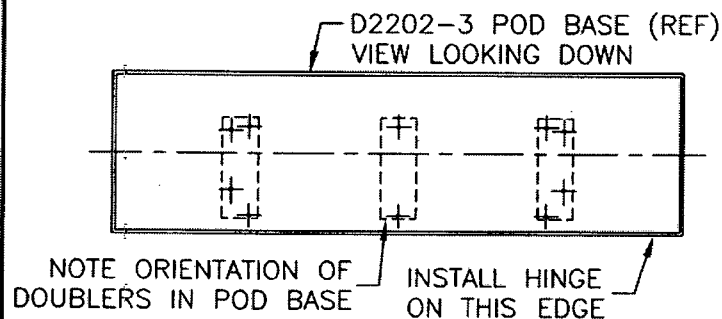
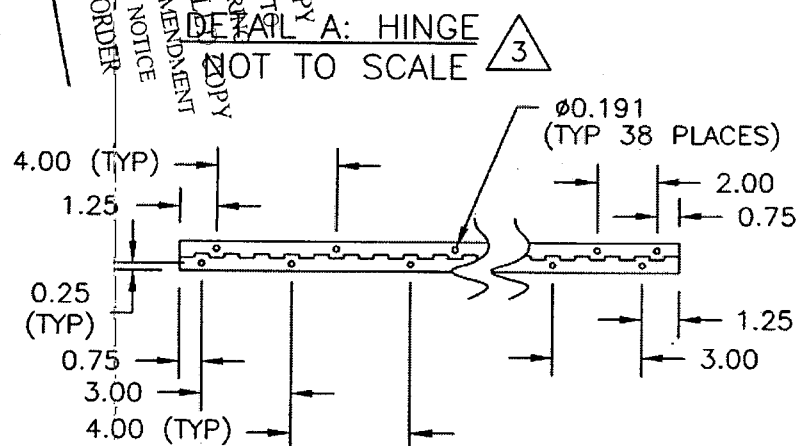
QA ISSUED

DESIGN	BY	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	✓	APPROVED	✓
DATE	01.05.08	DRAWING NO.	D2694
		TITLE	UTILITY POD ASSEMBLY
		REV. G	SHEET 2 OF 4
		SCALE	1:30

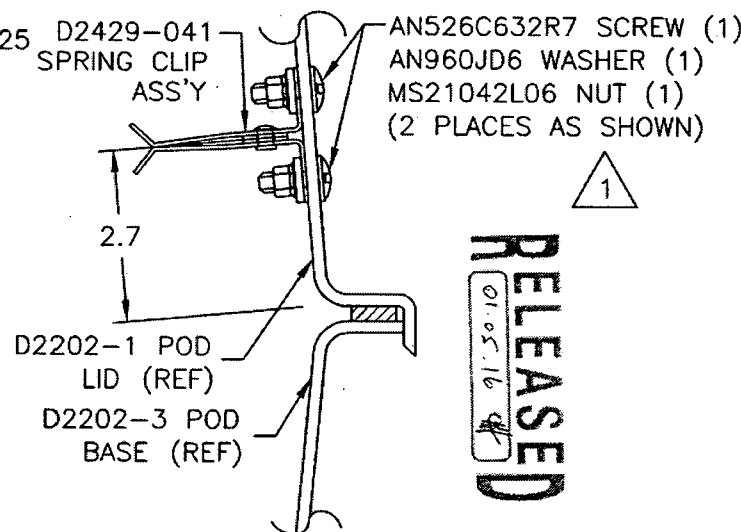
D3007-041 PROP ASS'Y  
(SEE SECTION E & F)



NO. \_\_\_\_\_  
 SHOP COPY  
 RETURN TO  
 ENGINEER  
 UNCONTROLLED  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER



SECTION B-B  
 SCALE 2:3



RELEASED  
 01.05.16

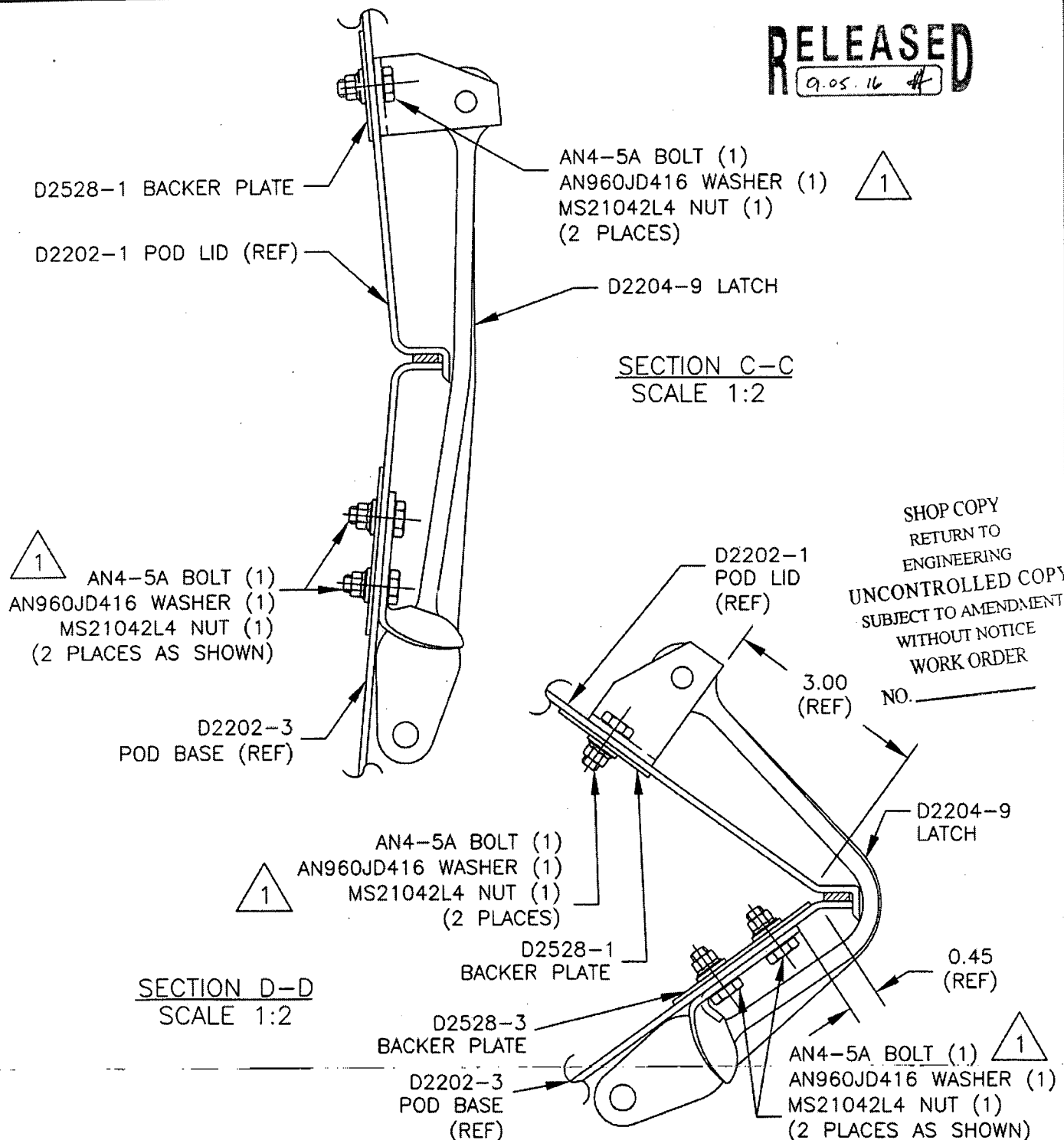
Copyright © 1997 by DART Aerospace Ltd  
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2694	REV. G SHEET 3 OF 4
DATE 01.05.08		TITLE UTILITY POD ASSEMBLY	SCALE 1:2

**RELEASED**  
01.05.16 #



Copyright © 1997 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

**DART**

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2694	REV. G SHEET 4 OF 4
DATE 01.05.08		TITLE UTILITY POD ASSEMBLY	SCALE 1:2

D2202-1 POD LID (REF)  
D2528-1 BACKER PLATE  
D2012-107 CLEVIS (REF)

AN4-6A BOLT (1)  
AN960JD416 WASHER (2)  
MS21042L4 NUT (1)  
(1 PLACE, BOLT HEAD ON  
INSIDE OF POD AS SHOWN)



D3007-1  
PROP ARM (REF)

AN4-10A BOLT (1, REF)  
D2022-101 SPACER (2, REF)  
AN960JD416 WASHER (1, REF)  
MS21042L4 NUT (1, REF)

AN4-5A BOLT (1)  
AN960JD416 WASHER (1)  
MS21042L4 NUT (1)  
(1 PLACE, BOLT HEAD ON  
OUTSIDE OF POD, NOT SHOWN)



D2705 SUPPORT  
BRACKET (REF)

AN4-5A BOLT (1)  
AN960JD416 WASHER (1)  
MS21042L4 NUT (1)  
(2 PLACES AS SHOWN)

D2204-9 LATCH

SHOP COPY  
RETURN TO  
ENGINEERING  
**SECTION E-E**  
SCALE 1:2  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

D2202-3 POD BASE (REF)

**RELEASED**  
01.05.16

**SECTION F-F**  
SCALE 1:2  
SECTION ROTATED 85° CW

SL69-BS BALL STUD (1, REF)  
D3015-3 LOCKNUT (1, REF)  
AN960JD516 WASHER (1, REF)

D3007-1 PROP  
ARM (REF)

D2705 SUPPORT  
BRACKET (REF)  
ATTACH TO INSIDE  
OF POD BASE

D2204-9  
LATCH BASE  
BRACKET  
(REF)

Copyright © 1997 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2202	REV. F SHEET 1 OF 4
DATE 01.03.14		TITLE UTILITY POD LID AND BASE	SCALE NTS
A	93.10.27	NEW ISSUE	
B	96.12.16	ADD DOUBLERS AND HOLES	
C	97.07.04	REVISED DOUBLER/HOLE LOCATIONS	
D	98.11.09	MOVED DOUBLERS, REMOVED HOLES	
E	99.11.11	ADDED SECTIONS WITH LIP DIMS	
F	01.03.14	CHANGE LAYUP, DOUBLER, NOW DRILLED	
F1	<del>03.05.08</del>	ADD ALTERNATE FINISH	
F2	<del>03.08.22</del>	CLARIFY FOAM DIMENSION + PLACEMENT	
F3	<del>04.10.12</del>	CHANGE FOAM PIN PER NCR 798	

**RELEASED**  
01.03.30 *[initials]*

EFFECTIVE	DEOs
Des 9217 REV. A 01.09.26 <i>[initials]</i>	

- 1) LAMINATE PER DART QSI 006.  
LAMINATION SCHEDULE PER THIS DRAWING.
- 2) MATERIALS:
  - RESIN: EPOCAST 50-A/9816 OR DERAKANE 470-36/411/510A40
  - FOAM: A500 CORE-CELL, OR DIVINYCELL, OR AIREX, 0.38 THICK (3/8 FOAM)
  - FIBRE: 9.7 OZ 7781 WEAVE "S" GLASS (9oz SATIN)  
5 OZ PLAIN WEAVE KEVLAR (5oz KEVLAR)
- 3) PEEL PLY ALL SURFACES.
- 4) FINISH: PRIMER, EPOXY PRIMER WHITE 4500-PB-40  
BASE COAT, CHROMATE BASEMAKER 9175S  
URETHANE CLEAR COAT, CHROMATE 7500S
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 6) ALL DIMENSIONS ARE IN INCHES.
- 7) ALTERNATE FINISH : INSIDE → DUPONT HIGHBUILD GREY PRIMER 1144-S  
OUTSIDE → WHITE GELCOAT # GEL 944W005

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

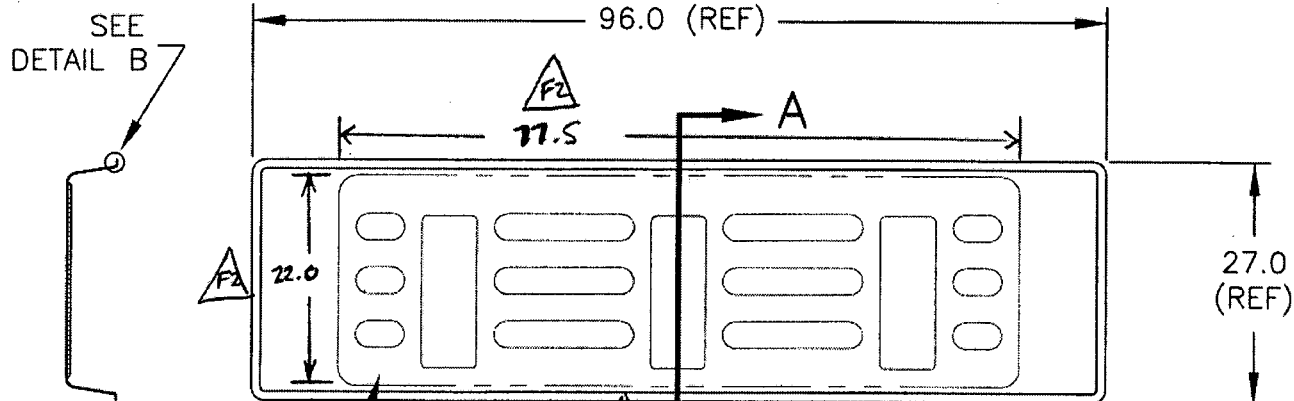


Copyright © 1993 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

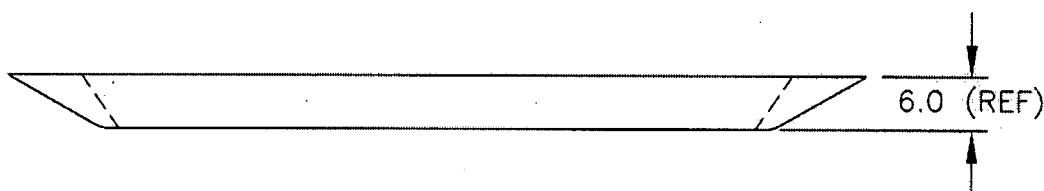


DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2202	REV. F SHEET 2 OF 4
DATE 01.03.14		TITLE UTILITY POD LID AND BASE	SCALE 1:20

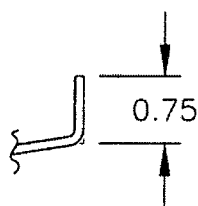


SECTION  
A-A

D2202-5 FOAM CORE,  
MAKE FROM 3/8" FOAM, ROUTER PER DT8559



D2202-3 BASE  
(MOLD DT8002)



DETAIL B  
SCALE 1:2

MAIN LAYUP

9oz SATIN  
9oz SATIN  
5oz KEVLAR  
D2202-5 FOAM CORE  
5oz KEVLAR  
5oz KEVLAR  
9oz SATIN

F3 D2202-103

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. \_\_\_\_\_

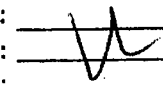
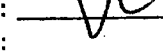
RELEASED  
01.03.30

Copyright © 1993 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Date: Thursday, 11/01/2007 2:51:07 PM  
User: Linda Lacelle

**Process Sheet**

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D350-602 -ECN 901
<b>Job Number</b> : 30247	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : Z_CUSTOM
<b>This Issue</b> : 11/01/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : UPDATE PAPERWORK
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : OVERHEAD	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 00015	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 18/01/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> :	

**Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

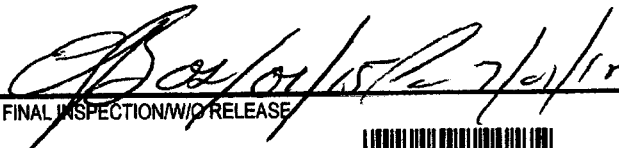
1.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

ADD NEW PAPERWORK TO KITS IN STOCK  
FAA STC SR01144NY  
D350-602-011 **B26782**

D350-602-013 **B28953**



2.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



**Comment:** FINAL INSPECTION/W/O RELEASE

**07/01/15**

Job Completion



**07-06-15**